



CLEARCO 877 ADHESIVE SPRAY

Excellent Label Adhesive – Product equivalent to 3M77



24 fl. oz. can size (16 oz. net wt.)

Clearco 877 Adhesive is a misting, water-white adhesive spray. Its **Unique Formula has a Fast Tack Time, Low Soak-in & High Strength Performance for a wide range of applications.** Clearco 877 is recommended for Paper, Label Work & Polyurethane Foam. It can also be used on Polystyrene without degrading the substrate. Clearco 877 contains no chlorinated solvents or other ozone-depleting chemicals.

FEATURES

<ul style="list-style-type: none"> • General Purpose Adhesive • Fast Tack Time • No CFC's 	<ul style="list-style-type: none"> • Misting Spray Pattern • Low Soak-in • Product Equivalent to 3M 77
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Applications

<ul style="list-style-type: none"> • LABEL WORK • FOAM TO FOAM • PAPER • CARDBOARD • POLYURETHANE FOAM



Clearco 877 is an excellent label adhesive

SPECIFICATIONS

Appearance	Whitish Color
Can Size	24 fl. oz.
Net Wt.	16.5 oz net wt.
Spray Pattern	Mist
Packing	12-16.5 oz. Cans per Case
Bond	Permanent/Temporary
Formulation	Contains no CFC's
CAS Information	Hexane.....CAS-110-54-3 Propane.....CAS-110-54-3 Dimethyl Ether.....CAS-115-10-6 Cyclohexane.....CAS-110-82-7 Acetone.....CAS-67-64-1

For More Information or To Request a Sample, Contact:

Clearco Products Co., Inc.

3430 G. Progress Drive
Bensalem, PA 19020
Tel: 215 639-2640
Fax: 215 639-2919
Email: info@clearcoproducts.com
Web: www.clearcoproducts.com

COMPARISON WITH 3M 77 PRODUCT

PROPERTY	CLEARCO 877	3M 77	COMMENT/BENEFIT
180 F Peel Strength (psi)	1.9 psi	2.2 psi	Similar bond strength for equivalent peel strength
Shear Strength (psi)	16.1 psi	14.0 psi	15% greater shear strength for stronger bond, less failure
Green Shear Strength (psi) 5 minutes 15 minutes	1.3 psi 4.3 psi	1.3 psi 4.0 psi	Both products develop bond strength rapidly for less chance of bond failure.
Does NOT Contain CFC's	Yes	Yes	Neither product contains ozone-depleting chemicals
Spray Pattern	Uniform Mist	Mist	Clearco 877 delivers a more uniform spray pattern
Max Temperature Resistance	183 degrees F	163 degrees F	Higher Temperature Resistance capability reduces adhesive failure
Max Temperature Resistance @160F	9 minutes	4 minutes	
Remains Pressure Sensitive	Yes	Yes	Clearco's longer open time minimizes application error
Temporary or Permanent Bonds	Yes	Yes	Versatility

CAUTION

CONTENTS ARE EXTREMELY FLAMMABLE AND UNDER PRESSURE. Store below 120 degrees F, away from heat sources and out of direct sunlight. Do not puncture or incinerate (burn). Use in well ventilated areas. Harmful or fatal if swallowed. Never use direct heat to warm aerosol cans! Only warm water. Read Material Safety Data Sheet for more hazardous information.

NOTE

Primary health concerns regarding this product are related to the solvent vapors. Once this product is dried, these warnings do not apply.

CLEARCO

3430 G PROGRESS DRIVE

BENSALEM, PA 19020

Tel: (800) 533-5823

Fax: (215) 639-2919

Email: info@clearcoproducts.com

Web Address: www.clearcoproducts.com